



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5162-041
Job Sheet 175256



Part No: D5162-041

Job Qty: 1 ea

Part Name: Seat Structure Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/29/18

Job Tracking No:

Due Date: 4/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG D3016 REV (DEO) A1, D5162 REV A, D5189 REV A, D3017 REV C IPP REV:A 14.11.05 NEW ISSUE
DD VERF:JLM IPP REV:B 15-02-06 AS PER DWG REV:A DD VERF:JLMIPP REV:C 16.08.31 ADD D3016
PARTS DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		4/12/18	0.00	0.00	Start Up Stores/Pkg-1		17
110	Large Fab	1 pcs		4/14/18	24.00	4.63	Large Fab 4		17 DAS
140	QC	1 pcs		4/14/18	0.00	0.00	QC5		38
165	Large Fab	1 pcs		4/14/18	0.00	4.63	Large Fab 4		17
170	QC	1 pcs		4/14/18	0.00	0.00	QC9		2018-04-25
175	QC	1 pcs		4/14/18	0.00	0.00	QC5		29 2018-04-23
180	HandFinish	1 pcs		4/14/18	0.00	0.47	HandFinish1		SA 18-04-24
190	QC	1 pcs		4/14/18	0.00	0.00	QC7-5		17
200	Small Fab	1 pcs		4/14/18	0.00	1.00	Small Fab-8		DAS
210	QC	1 pcs		4/14/18	0.00	0.00	QC5		38
220	Powdercoat	1 pcs		4/14/18	0.00	0.29	Powdercoat3		38 18-4-24
230	QC	1 pcs		4/14/18	0.00	0.00	QC3		17
240	Small Fab	1 pcs		4/16/18	0.00	1.00	Small Fab-8		17
250	QC	1 pcs		4/16/18	0.00	0.00	QC5		38
260	Packaging	1 pcs		4/16/18	0.00	0.00	Packaging3-2		DAS
270	QC21-SA	1 Ea		4/16/18	0.00	0.00	QC21		21 APR 25 2018

M 136370
START: 2:30
O.D.T. 3:20
FINISH: 3:00



Container No: S063849

Part: D5162-041
Job No: 175256

Serial No/Batch: S063849
Revision:
Inspector:

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002282

Date: 04/23/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2199-31	Strut Details	1 Ea (1 ea)	90-Start up Operation	
D3016-1 X	Tube	2 Ea (2 ea)	90-Start up Operation	
D3016-11 X	Saddle	2 Ea (2 ea)	90-Start up Operation	
D3016-3 X	Tube	4 Ea (4 ea)	90-Start up Operation	
D3016-5 X	Tube	2 Ea (2 ea)	90-Start up Operation	
D3016-7 X	Tube	4 Ea (4 ea)	90-Start up Operation	
D3016-9 X	Saddle	2 Ea (2 ea)	90-Start up Operation	
D5159-041	Seat Back Brace Assembly	1 Ea (1 ea)	90-Start up Operation	
D5159-043	Seat Back Brace Assembly	1 Ea (1 ea)	90-Start up Operation	
D5159-045	Seat Rib Assembly	1 Ea (1 ea)	90-Start up Operation	
M4130NT0.750W.049	4130 Round Tube .750 X.049W	13.8000 ft (13.8 ea)	90-Start up Operation	
M4130NT0.750W.083	4130 Round Tube .750 X.083W	2.5000 ft (2.5 ea)	90-Start up Operation	
D3016-13	Bracket	2 Ea (2 ea)	90-Start up Operation	
D3016-15	Gusset	2 Ea (2 ea)	90-Start up Operation	
D3016-17	Gusset	2 Ea (2 ea)	90-Start up Operation	
D3017-11	Cap	4 Ea (4 ea)	90-Start up Operation	
D3017-7	Lug	3 Ea (3 ea)	90-Start up Operation	
D3020-1 X	Fitting	4 Ea (4 ea)	90-Start up Operation	
D3022-1	Seat Pan	1 Ea (1 ea)	90-Start up Operation	
D3023-1	Back Panel	1 Ea (1 ea)	90-Start up Operation	
D4667-041	Armrest Stud Assembly	1 Ea (1 ea)	90-Start up Operation	
D5190-1	Armrest Fitting	1 Ea (1 ea)	90-Start up Operation	
D5190-3	Weld Pin	1 Ea (1 ea)	90-Start up Operation	
MS20600-AD4W2	Rivet	40 Ea (46 ea)	200-Small Fab	5034395
AN3-12A	Bolt	3 Ea (3 ea)	240-Small Fab	5048376
AN4-14A	Bolt	2 Ea (2 ea)	240-Small Fab	5062375
AN4-4A	Bolt	1 Ea (1 ea)	240-Small Fab	5044215
AN4-6A	Bolt	1 Ea (1 ea)	240-Small Fab	504186
AN970-4	Washer	1 Ea (1 ea)	240-Small Fab	5016393
D3024-1	Spacer	3 Ea (3 ea)	240-Small Fab	5012026
D3031-1	Loop	2 Ea (2 ea)	240-Small Fab	5057220
MS20600-AD4W4	Rivet	4 Ea (4 ea)	240-Small Fab	5048428
MS20600-AD4W5	Blind Rivet	8 Ea (8 ea)	240-Small Fab	5016817
MS21042L3	Nut	17 Ea (17 ea)	240-Small Fab	5038664
MS21042L4	Nut	8 Ea (8 ea)	240-Small Fab	5048376
MS24693-640	Screw	4 Ea (4 ea)	240-Small Fab	PM137736-5
MS27039-1-17	Screw (601.1954)	1 Ea (1 ea)	240-Small Fab	PM127831-9
MS27039-1-18	Screw	3 Ea (3 ea)	240-Small Fab	PM127326
MS27039-1-19	Screw	4 Ea (4 ea)	240-Small Fab	505009
MS27039-1-20	Screw	2 Ea (2 ea)	240-Small Fab	5000690
MS27039-4-20	Screw	4 Ea (4 ea)	240-Small Fab	PM137321-12
MS27039-4-21	Screw	2 Ea (2 ea)	240-Small Fab	PM135714
NAS1149D0332J	Washer	30 Ea (30 ea)	240-Small Fab	5020606
NAS1149D0432J	Washer	17 Ea (17 ea)	240-Small Fab	PM137459-15
NAS43DD4-16FC	Spacer	2 Ea (2 ea)	240-Small Fab	PM135714-

MS20600-AD4W3

6x

5000552
5016914

EP.

2782

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2199-31	1	9	0
	D3016-1	2	16	0
	D3016-11	2	16	0
	D3016-13	2	16	0
	D3016-15	2	14	0
	D3016-17	2	14	0
	D3016-3	4	32	0
	D3016-5	2	16	0
	D3016-7	4	0	0
	D3016-9	2	16	0
	D3017-11	4	36	0
	D3017-7	3	23	0
	D3020-1	4	10	0
	D3022-1	1	0	0
	D3023-1	1	0	0
	D4667-041	1	1	0
	D5159-041	1	0	0
	D5159-043	1	1	0
	D5159-045	1	1	0
	D5190-1	1	17	0
	D5190-3	1	7	0
	M4130NT0.750W.049	14	26	0
	M4130NT0.750W.083	3	10	0
200-Small Fab	MS20600-AD4W2	46	324	0
240-Small Fab	AN3-12A	3	115	0
	AN4-14A	2	201	0
	AN4-4A	1	56	0
	AN4-6A	1	1,052	0
	AN970-4	1	196	0
	D3024-1	3	9	0
	D3031-1	2	8	0
	MS20600-AD4W4	4	1,071	0
	MS20600-AD4W5	8	180	0
	MS21042L3	17	2,790	0
	MS21042L4	8	3,986	0
	MS24693-S49	4	50	0
	MS27039-1-17	1	83	0
	MS27039-1-18	3	1,359	0
	MS27039-1-19	4	292	0
	MS27039-1-20	2	71	0
	MS27039-4-20	4	112	0
	MS27039-4-21	2	31	0
	NAS1149D0332J	30	3,392	0
	NAS1149D0432J	17	328	0
	NAS43DD4-16FC	2	27	0

Part Specifications

Specifications could not be found.

Plex 3/29/18 4:23 PM Dart.Gagnon.Michelle



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002782	S064951	AN3-12A	Bolt	s048376	ST349	3
002782	S064950	AN4-14A	Bolt	s062375	ST344	2
002782	S064949	AN4-4A	Bolt	s044215	ST346	1
002782	S064948	AN4-6A	Bolt	s044186	ST345	1
002782	S064947	AN970-4	Washer	s016395	ST321	1
002782	S064946	D3024-1	Spacer	f160410	ST015	3
002782	S064944	MS20600-AD4W5	Blind Rivet	s016897	ST308	8
002782	S064945	MS20600AD4W4	Rivet	s048405	ST308	4
002782	S064943	MS21042L3	Nut	s038764	ST303	17
002782	S064942	MS21042L4	Nut	s045901	ST303	8
002782	FM137736-5	MS24693-S272	Screw		ST286	3
002782	S064941	MS27039-1-17	Screw (601.1954)	fm127831-4	ST280	1
002782	S064940	MS27039-1-18	Screw	f124326	OVER006	3
002782	S064939	MS27039-1-19	Screw	s050051	ST280	4
002782	S064938	MS27039-1-20	Screw	s000680	ST280	2
002782	S064937	MS27039-4-20	Screw	fm137321	ST279	4
002782	S064936	MS27039-4-21	Screw	fm135774	ST279	2
002782	S064923	NAS1149D0332J	Washer	s020606	ST264	30
002782	S064922	NAS1149D0432J	Washer	fm137459-15	ST264	17
002782	S064921	NAS43DD4-16FC	Spacer	s007039	ST550	2

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/25/18 9:14 AM dart.quirion.sonia

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